

General Feed Schedule -Sequential Addition

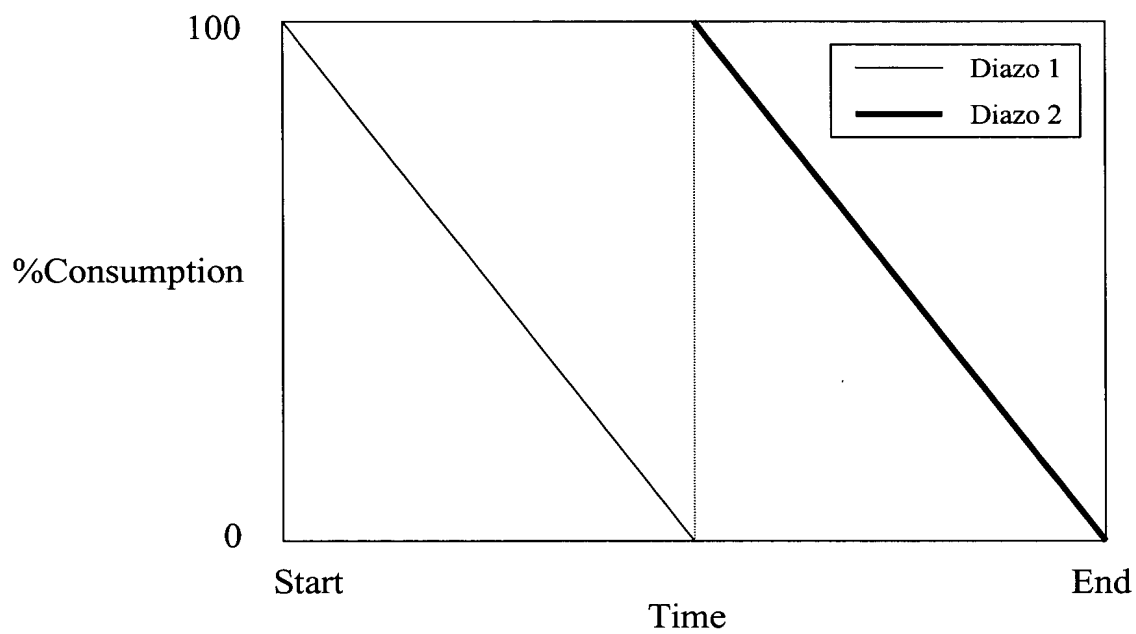


FIG 1a

General Feed Schedule -Delayed Addition

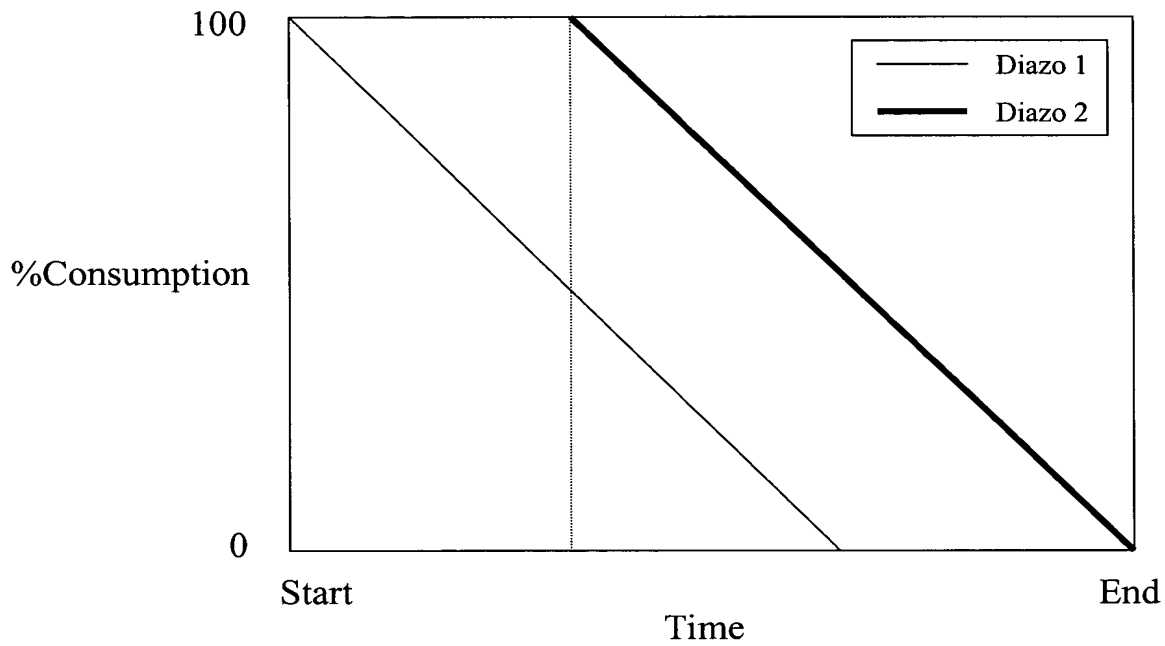


FIG 1b